Installation Instructions For all size Western Lifts

BH-1778, BH-1778-2, BH-1703

Blue Style for all Newer Lifts. Black style for older Western Lifts

- 1. Raise lift to waist height and remove all superstructure nuts.
- 2. Disconnect non-rotator, replace bolt in non-rotator and lower into ground.
- 3. Place a roller such as a small length of pipe next to the piston. Lower Lift.
- Roll the superstructure to one side.
- Remove the packing gland nuts and packing.
- 6. Thoroughly clean packing cavity. The gland, stuffing box and area around the hoist ishould be clean so that dirt does not get into the hoist. Even the smallest particle can cause the hoist to leak.
- 7. Lubricate new packing and place it over piston as indicated in diagram.
- Clean and replace retainer ring and nuts.
- 9. Tighten nuts on the retainer ring slowly in a crossing pattern to 20 lbs. of torque.
- Roll superstructure back over the piston and align with studs. Raise the piston to waist height and attach superstructure and non-rotator.
- 11. Bleed lift (see bleeding instructions) and refill to full mark.

Bleeding Instructions

- Raise Lift about 12.
- Loosen bleeder plug (1/4" pipe plug in packing retainer ring) until a steady stream of oil appears.
- Tighten plug and lower lift. Check oil level and refill if necessary.

