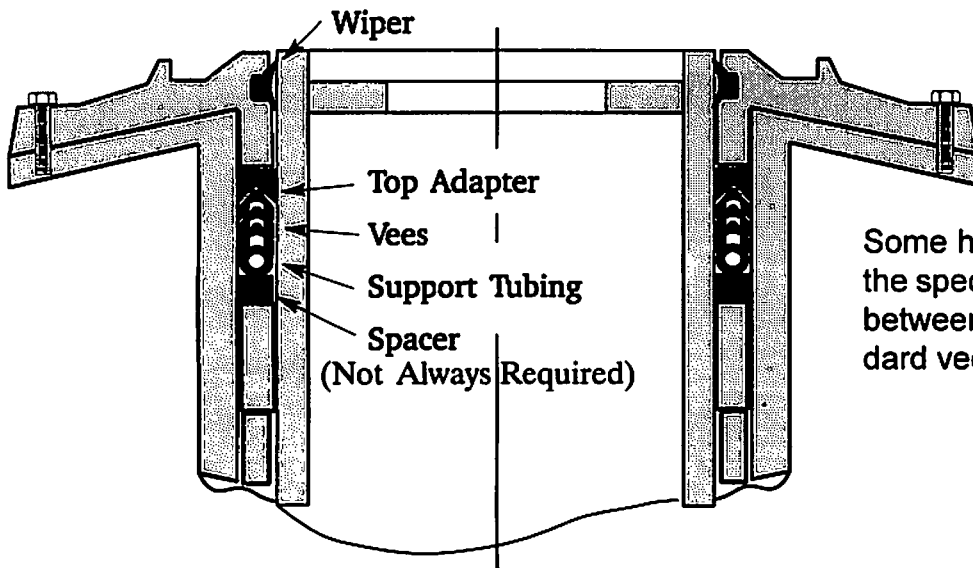


Installation Instructions for all size Joyce Lifts

BH-1723, BH-1723SU, BH-1762, BH-1762SU, BH-1793, BH-1793SU, BH-1712

When packing set is used in 1-11/16" deep stuffing box discard the hard rubber spacer.



Some hoists require 3, 4, or 5 Vees. On the special universal kits put the soft vees between the standard vees with one standard vee followed by one soft vee.

1. Remove Superstructure from Plunger.
2. Remove (4) Gland Screws and Gland Ring
3. On Gland Rings with hex nut screws, screw 2 gland screws into threaded holes in top of gland ring hand tight. Alternately tap and tighten each screw until the gland ring is free. This is done to keep from breaking large pieces of concrete out of the floor and may be used to free the gland when it is not embedded in concrete.
4. Remove old packing and install new packing using a thin screwdriver or packing tool to roll outer and inside edge of packing downward. Grease the packing seals prior to their installation. Alternately tap packing into place in the order shown above. When reinstalling packing make sure the seal edges do not get rolled. Packing must nest properly in order to seal.

IMPORTANT: Make sure there is no dirt or other foreign matter in or around the hoist that may get caught inside. Even the smallest particle can cause the packing to leak.

5. Replace wiper and reinstall gland ring. Tighten in a crossing pattern to avoid damaging the gland ring.