

Air Motor Fluid Section Hose Reel Rebuild Kits Diaphragm Individual Parts



REPAIR PARTS FOR Alemite, ARO, Balcrank, Graco and Lincoln

800-321-8173
155 Harvestore Drive
DeKalb, IL 60115

SVI is the leader in repair product solutions for the hydraulic and automotive service equipment industry. Our vast knowledge of materials, seals, manufacturing and product application is now put to work for the paint spray and lubrication industry.

These kits are among the finest available anywhere. From material specifications to preciseness of fit, we have truly nailed it with these kits. If you service paint spray or lubrication equipment, now is your chance to save money on great products while conducting top notch repair activities on the popular Graco equipment. SVI is your answer.

BALTIMORE • CHICAGO • LOS ANGELES

SVI is at work for you!

DON'T SEE THE KITS YOU NEED?

If you have not yet tried any of **SVI's Direct Fit™ brand repair kits** or parts for Graco, we encourage you to let us prove ourselves. SVI has been in the precision seal industry **since 1977** and enjoys an excellent reputation as a **top-quality, responsive** company.



BL-1206-728 (OEM #206-728)

Air Motor Repair Kit for Graco Fire-Ball / Monark



BL-1238-751



BL-1238-286



BL-1207-385

Air Motor Rebuild Kits

for Graco Equipment

SVI Part #	OEM Ref.	Air Motor Rebuild Kit Description
BL-1206-728	206-728	For Fire-Ball / Monark
BL-1207-385	207-385	All President and Fire-Ball 425 Pumps; Need Seal/Flat Ring? See BL-1158-377
BL-1158-377	158-377	• Seal/Flat Ring — Option for BL-1207-385
BL-1238-286	238-286	For 5:1 Fire-Ball
BL-1238-751	238-751	For 10:1 Fire-Ball 425

**Seal/Flat Ring
BL-1158-377**

Hose Reel Swivel Kit for Graco



**BL-1224-450
(OEM 224-450)**

For Low and Medium Pressure
100, 200, 350, 500 Series
Hose Reels

For 6:1 Fire-Ball 425

Pump Repair Kit for Graco

**BL-1238-225
(OEM 238-225)**



The SVI selection of popular repair kits continues to grow and is proving very successful. Many distributors and service companies involved with spray and lubrication equipment have realized nice cost savings on our top quality kits.

SVI's engineering and production teams have worked to ensure that these kits meet or exceed your expectations for quality, fit and performance. We have selected the finest material grades from the leather we use right through to the other metallic and non-metallic materials alike.

PUT SVI TO WORK FOR YOU ON A NEW COST-SAVING KIT.

An Increasing Selection of **Fluid Section Rebuild Kits** for Graco Equipment



BL-1204-164



BL-1235-635



BL-1221-036



BL-1221-037



BL-1236-862



BL-1237-602



BL-1206-733



BL-1236-599

SVI Part #	OEM Ref.	Fluid Section Repair Kit for:
BL-1236-862	236-862	1:1 Power-Star Pump
BL-1237-602	237-602	3:1 Fire-Ball 425 (Parts for pump throat and piston)
BL-1206-733	206-733	30:1 Hydra-Spray President & Monark Pumps
BL-1235-635	235-635	30:1 President / Severe Duty Pumps
BL-1204-164	204-164	45:1 Fire-Ball and 50:1 Fire-Ball (For Pump Models 203-868, 203-869, and 207-609)
BL-1221-036	221-036	50:1 Fire-Ball (221-034) with Teflon Packings
BL-1221-037	221-037	50:1 Fire-Ball (221-034) Tune-up Kit with Teflon Packings
BL-1236-599	236-599	80:1 Fire-Ball

Hose Reel Swivel Kit

Swivel Repair Kit for HP Hose

BL-1224-460 (OEM 224-460)



call 800-321-8173

Wide Variety of Steel Balls

Sizes: Ranging from 1/8" to 1-1/4"

Materials: 302C Stainless, 440C Stainless,
and Tungsten Carbide



Fluid Section Rebuild Kits

SVI Part #	OEM Ref. #	Fluid Section Repair Kit is for:
BL-1223-059	223-059	1:1 Fast-Ball
BL-1206-924	206-924	5:1 Fire-Ball 300
BL-1206-925	206-925	Fire-Ball 15:1
BL-1239-734	239-734	Fire-Ball 75:1
BL-1206-927	206-927	President 10:1
BL-1237-498	237-498	President 10:1 Throat Packing Kit
BL-1239-320	329-320	Fire-Ball 425 50:1 Repair Kit
BL-1241-623	241-623	50:1 Fire-Ball Grease Pump Repair Kit



BL-1241-623
(OEM 241-623)

BL-1239-734
(OEM 239-734)



BL-1206-924
(OEM 206-924)



BL-1206-925
(OEM 206-925)



BL-1206-927
(OEM 206-927)



BL-1223-059
(OEM 223-059)



BL-1239-320
(OEM 239-320)



BL-1237-498
(OEM 237-498)

NOTE: All the parts in all the SVI paint spray and lubrication repair kits are also *available individually*. This means if you only want poppets today you can just purchase the poppets. We sell a lot of parts individually to high volume repair centers for their bulk inventory bins.

For 1:1 Fast Flo

Leather Parts Kit



BL-1213-012
(OEM 213-012)

TFE Parts Kit



BL-1213-013
(OEM # 213-013)

Air Motor Kit



BL-1214-584
(OEM # 214-584)

Rebuild Kit



BL-1207-182
(OEM 207-182)

Fluid Section Repair Kit



BL-1215-964
(OEM 215-964)

Pump Repair Kit



BL-1218-112
(OEM # 218-112)

BL-1207-846
(OEM # 207-846)

Repair Kit for
1:1 Fast Flo
with Teflon



All lubrication / spray kit parts are also available individually!

here are just a few...


DON'T FORGET! WE ALSO OFFER A WIDE VARIETY OF **STEEL BALLS**.



Retaining Wire
BL-1160-618
(OEM 160-618)



Copper Gasket
BL-1150-694
(OEM 150-694)



Clip (1)
BL-1172-866 (OEM 172-866)




Inlet Valve Poppet
BL-1236-079
(OEM 236-079)




Exhaust Valve Poppet
BL-1170-709
(OEM 170-709)



Adjusting Nut (1)
BL-1160-261
(OEM 160-261)



Inlet Valve Grommet
BL-1158-367
(OEM 158-367)



O-Ring
OB-70-344

for Graco

Popular Diaphragm Kits for Graco Lubrication Equipment

Kits for the 1/2" 715 and 3/4" 716 and 1" 1040 (formerly D07525) Husky models



BL-1D05-007



BL-1D07-005



BL-1D07-525

BL-1D05-007 (OEM # D05007)
**Diaphragm Repair Kit
Models 715 and 716**

BL-1D07-005 (OEM # D07005)
**Diaphragm Repair Kit
Model 1040**

BL-1D07-525 (OEM # D07525)
**Diaphragm / Fluid Section
Repair Kit - Model 1040**



**Fluid Section Repair Kit for Graco
715/716 Diaphragm Pumps**
Order: BL-1D05-277 / (OEM ref # D05277)

Air Motor Kits for Graco Husky

**Air Motor Repair Kit for Graco Husky models
1040, 1590, and 2150 Diaphragm Pumps
(1", 1-1/2" and 2")**

Available in your choice of
a plastic bag or a Clam Shell (CS)

For Graco Husky

From material specifications to preciseness of fit, these Air Motor Repair kits for Graco Husky Diaphragm Pumps will help you save money and perform flawless repairs. If you service lubrication or pumping equipment, now is a great time to consider SVI.

Keep your costs down and pocket some extra profit. Tell us what other kits you would like to save money on and we will add them to the new product development schedule. New product development takes time because of all the engineering research and tooling activities required. Don't delay and let us know what you want on the docket today.



BL-1236-273 (OEM #236-273)
Air Motor Repair Kit for 1040, 1590, 2150

BL-1236-273-CS (OEM #236-273)
Air Motor Repair Kit for 1040, 1590, 2150
in Clam Shell

• "CS" denotes packaged in a plastic clam shell instead of a plastic bag.



Dynamic Only Seal Kit for Alemite Air Motor models 339413 and 339413-A1

These air motors can be found powering a wide variety of fluid and material pumps. In many cases, all you will need when servicing Alemite

air motors are new seals and not the plastic components.

For just a seal kit, order: BL-2004-039DS
(OEM # 393706x)



Complete Air Motor Rebuild Kit for Alemite Model 339413

BL-2004-039
(OEM # 393706)



BL-2004-030
(OEM # 393530-10)
Seal Kit for **Alemite G-337384 Series Pump Tubes**; Used on 8503, 8511, 8550, 8551, and 8559 Series Pumps



Major Repair Kit for Alemite G-337384 Series Pump Tubes Used on 8550, 8551, and 8559 Series Pumps

BL-2004-000 /
(OEM # 393514)

Repair Kits for ARO

Air Section Repair Kit for 1" Diaphragm Pumps

BL-2100-000
(OEM 637118-C)



BL-2100-050
(OEM 637066-B)
Air Motor Rebuild Kit 3"



Sold Separately

1" Hytrell Ball
BL-2100-039
(OEM # 90532-C)

1" Ball Seat 1532
BL-2100-040
(OEM # 92926)

Repair Kit for Balcrank

Fluid Section Repair Kit

for Panther 3:1 Ratio Pump Model 1130-010

BL-2201-009 (OEM # 900009)



Repair Kit for Lincoln

Hose Reel Swivel Kit

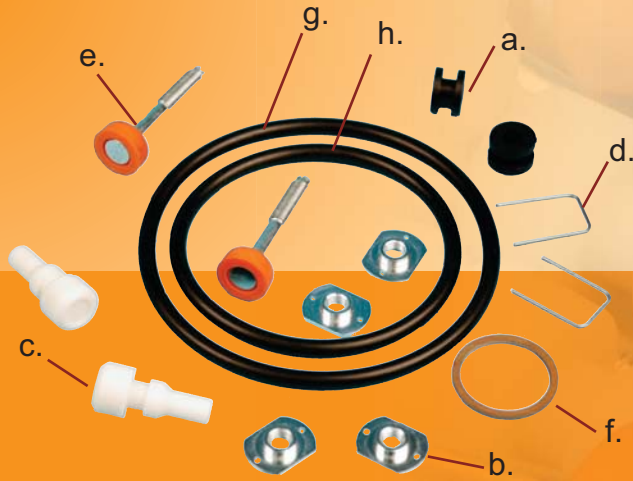
for Lincoln 82181 Swivel

BL-2315-000
(OEM # 83050)



REPAIR PARTS FOR

Alemite, ARO, Balcrank, Graco and Lincoln



Available in kit form or as individual parts!

BH-1206-728 Parts Breakdown

a.	BL-1158-367	Inlet Valve Grommet
b.	BL-1160-261	Adjusting Nut
c.	BL-1170-709	Exhaust Valve Poppet
d.	BL-1160-618	Retaining Wire
e.	BL-1236-079	Inlet Valve Poppet Assy.
f.	BL-1150-694	Copper Gasket
g.	OB-70-344	O-Ring
h.	OB-70-337	O-Ring

BL-1206-728 (OEM #206-728) **Air Motor Repair Kit for Graco Fire-Ball / Monark**

make the easy choice. **call 800-321-8173**
SVI is your one-stop shop.
www.sviinternational.com

All names, numbers, symbols and descriptions are used for reference purposes only. It is not implied that any part listed is the product of these manufacturers; however, some parts may be the actual product of these manufacturers.

more rebuild kits...
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